



EM3890/XX

White Acrylic-PU Top coat

Main features of the product:

<ul style="list-style-type: none"> • Applied by spray or curtain coater • Non yellowing • Long pot-life 	<ul style="list-style-type: none"> • Good hiding power • Fast curing • Particularly suitable for open pore cycles decapè and glaze effect
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Application field : wooden doors, furniture, doors, kitchens cabinets

Gloss level : 05-10-20-30-50-60-80-90 Gloss

Substrate preparation: substrate overcoated with PU or PE sealer sanded with 320 grit

Application:	Spray gun, airless and airmix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM3890/XX	100
	Catalyst	EMC08	20
	Thinner	EM725	30-40

Chemical-Physical Properties at 20°C

Solid Content (%)	53±3
Specific gravity (g/cm ³) at 20°C	1.27± 0,030
Viscosity DIN 4 (s) at 20°C	60±5
Pot life (h) at 20°C	8-10 h

Application Characteristics

Quantity recommended per coat	100 -150 g/m ²
Number of hands recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20°C	14-15 sec

General indications about the cycle

	Drying at 20°C	Drying in tunnel at 40°C
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	5-6 h	80-90 min

Alternative thinners:

EM726	During the summer time
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Storage:

Keep the cans carefully sealed, in a well-ventilated place and with a temperature controlled between 10-30°C

Deadline:

12 months from date of manufacture when stored according to directions above