

EM3890/XX

White Acrylic-PU Top coat

Main features of the product:

Applied by spray or curtain coater
Non yellowing
Long pot-life
Good hiding power
Fast curing
Particularly suitable for open pore cycles decape and glaze effect

Application field: wooden doors, furniture, doors, kitchens cabinets

Gloss level : 05-10-20-30-50-60-80-90 Gloss

Substrate preparation: substrate overcoated with PU or PE sealer sanded with 320 grit

Application:	Spray gun, airless and airmix		
	Product	Code	% weight
Mixing preparation:	Part "A"	EM3890/XX	100
	Catalyst	EMC08	20
	Thinner	EM725	30-40

Chemical-Physical Properties at 20℃

Chemical-Physical Properties at 20 C		
Solid Content (%)	53±3	
Specific gravity (g/cm³) at 20°C	1.27± 0,030	
Viscosity DIN 4 (s) at 20℃	60±5	
Pot life (h) at 20℃	8-10 h	

Application Characteristics

Quantity recommended per coat	100 -150 g/m ²
Number of hands recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20℃	14-15 sec

General indications about the cycle				
	Drying at 20℃	Drying in tunnel at 40℃		
Dry dust free	20 min	15 min		
Imprint free	35÷40 min	20÷25 min		
Stackable	5-6 h	80-90 min		

Alternative thinners:

EM726	During the summer time
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Storage:

Keep the cans carefully sealed, in a well-ventilated place $\,$ and with a temperature controlled between 10- 30%

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TECHNICAL DATA SHEET

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Deadline:

12 months from date of manufacture when stored according to directions above

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